



- NOTES:**
- 1) WINDOW FRAME MATERIAL ALUMINUM ALLOY 6063.
  - 2) ALL FACTORY APPLIED HOLES IN HEAD & JAMBS SHOULD BE FILLED WITH #8 SCREWS. PLACE #8 SCREW ANCHORS 6" FROM CORNERS MAX. & 24" O.C. MAX. #8 SCREWS IN SILL SHOULD BE PLACED @ 12" O.C.
  - 3) CAULK BEHIND WINDOW FLANGE @ HEAD & JAMBS WITH LATEX CAULK & @ SILL WITH VULKEM 116 ADHESIVE CAULK OR SCHNEE-MOREHEAD SM8500 ADHESIVE CAULK. APPLICATION OF CAULKS & SEALANTS MUST COMPLY WITH SEALANT MANUFACTURERS RECOMMENDATIONS.
  - 4) GLASS THICKNESS MAY VARY PER THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SINGLE GLAZING IS SHOWN. INSULATING GLASS IS ALSO QUALIFIED.
  - 5) SHIM AS REQ'D. AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE IS GREATER THAN 1/16".
  - 6) INSTALLATION AS STATED HEREIN COMPLIES WITH THE FLORIDA BUILDING CODE.

DESIGN PRESSURE  
CAPACITY= 40.0 PSF

<b>CUSTOM WINDOW SYSTEMS, INC.</b> OCALA, FLORIDA		
TITLE: SERIES 7000 HR INSTALLATION DETAIL IN ALUMINUM PORCH ENCLOSURE		
ENGINEER: MANUEL MARTINEZ	DRN: BB	DATE: 2/27/02
DISCIPLINE: CIVIL	SCALE: N.T.S.	DWG. NO: CWS0118
FL. REG. NO: 47182	REV. LETTER:	SHEET: 1 OF 1