



Formulas and Methods for using Comparative Analysis on NuAir Products

Figure 1: Window as Tested (1) and Compared Window (2)

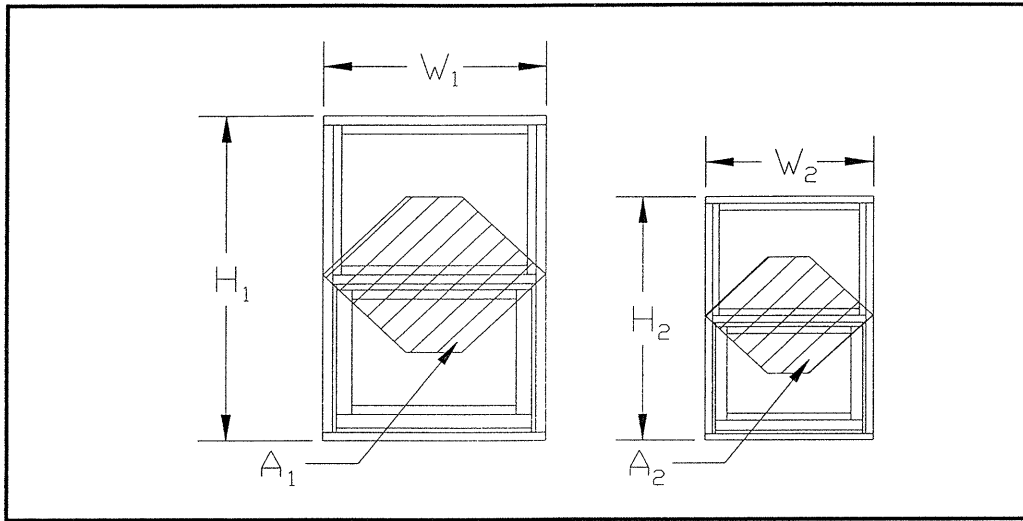


Table 1: Values to be Calculated.

	Tested Unit (1)	Compared Unit (2)
Width	$W_1$	$W_2$
Height	$H_1$	$H_2$
DP from Test Data	$P_1$	NA
Area	$A_1$	$A_2$
K	N/A	$K_2$
$K_F$	N/A	$K_{f2}$
$K_D$	N/A	$K_{D2}$
Concentrated DP	N/A	$P_2$
Fiber Stress DP	N/A	$P_2$
Deflection DP	N/A	$P_2$
Design Pres. (DP)	$P_1$	$P_2$

**Formulas used to obtain lowest Comparable Design Pressure:**

$$K_2 = (P_1 \times A_1) / 2$$

$$K_{f2} = (24 - (24 \times K_2)) / (3 - (4 \times K_2^2))$$

$$K_{D2} = (1920 - (1920 \times K_2)) / (25 - (40 \times K_2^2) + (16 \times K_2^4))$$

$$\text{Concentrated Load, } P_2 = (P_1 \times A_1) / A_2$$

$$\text{Fiberstress, } P_2 = (P_1 \times A_1 \times L_1 \times K_{f2}) / (A_2 \times L_2 \times K_{f1})$$

$$\text{Deflection, } P_2 = (P_1 \times A_1 \times L_1^2 \times K_{D2}) / (A_2 \times L_2^2 \times K_{D1})$$

DP of Compared Unit = Lowest of above 3 values for  $P_2$

**Notes:**

Calculations to be performed in both positive and negative load directions.

Formulas and Calculations based on AAMA 203-98.

Negative Load DP is limited by the maximum Water Test Pressure (WTP).

Design Pressure X 1.5 = Structural Test Pressure

All pressures in psf.

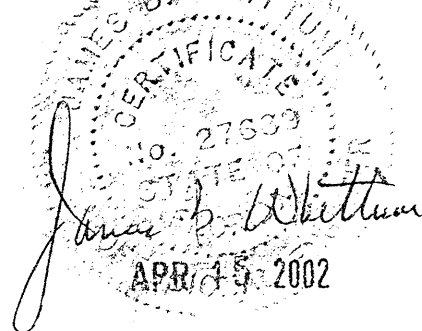
James B. Whittum, P.E.

FL # 0027689

7519 Oakvista Cir.

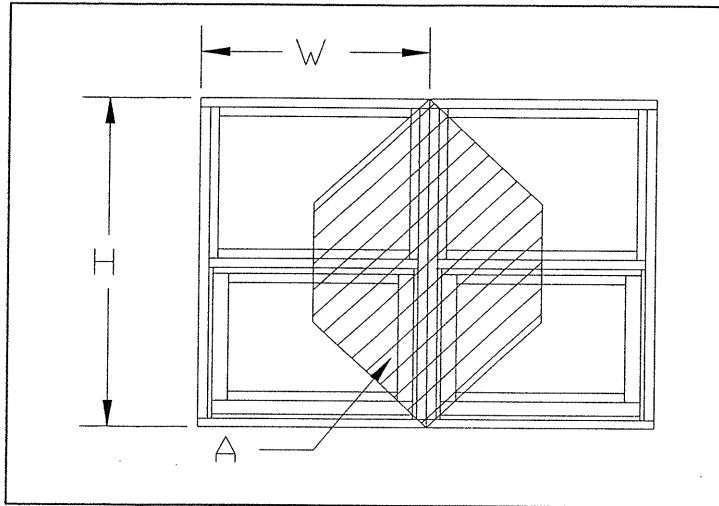
Tampa, Florida 33634

813-889-7977





Formulas and Methods for  
Determining Maximum  
Wind Loads on Mullions



**Use Beam Deflection Formula:**

$$d = (5 \times F \times L^3) / (384 \times E \times I)$$

Where:

- d = Deflection (in), limited to L/175
- q = Load, Design Pressure (lbs/ft<sup>2</sup>)
- L = Length (span) of Mullion (in)
- E = Modulus of Elasticity (10,000,000 lbs/in<sup>2</sup>)
- I = Inertia (in<sup>4</sup>)
- A = Mullion Load Area (ft<sup>2</sup>)
- F = q X A (lbs)

Solve for F and divide by Area to obtain Maximum Design Pressure of Mull.

**Check Moment on Mullion:**

$$(W \times L^2) / 8 < 0.9 \times F_y \times S$$

Where:

- W = q X L (lbs/ft)
- C = Distance to Neutral Axis of Mullion (in)
- S = I / C (in<sup>3</sup>)
- F<sub>y</sub> = 15,000 (lbs/in<sup>2</sup>) for 6063-T5 Aluminum

**Check Fastener Requirements:**

$$W / \# \text{ of fasteners} < \text{Maximum Fastener Load}$$

Where:

- W = Load (lbs)
- Max. Fastener Load is a value of the fastener and substrate.

**Notes:**

Units may require conversion for consistency.  
Design Pressure used, for a safety factor of 1.5.  
May also be applied to horizontal mullions.

James B. Whittum, P.E.  
FL # 0027689  
7519 Oakvista Cir.  
Tampa, Florida 33634  
813-889-7977

