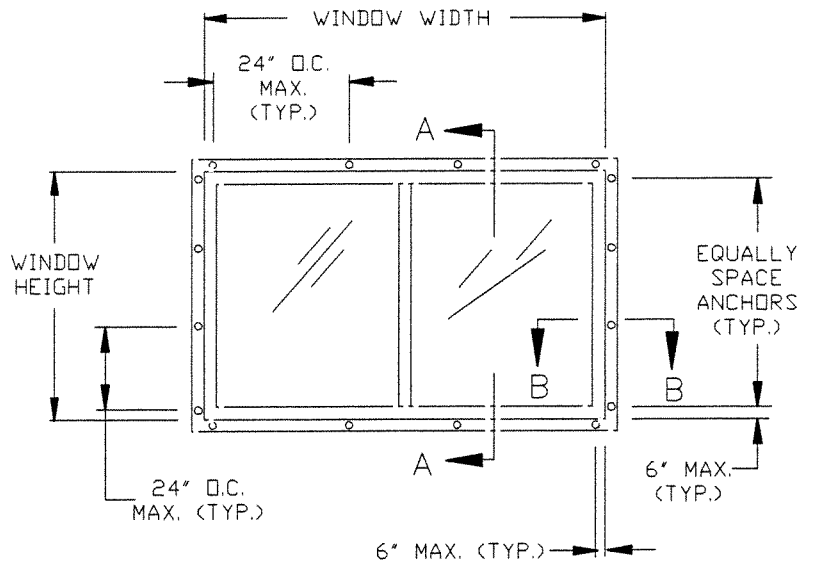
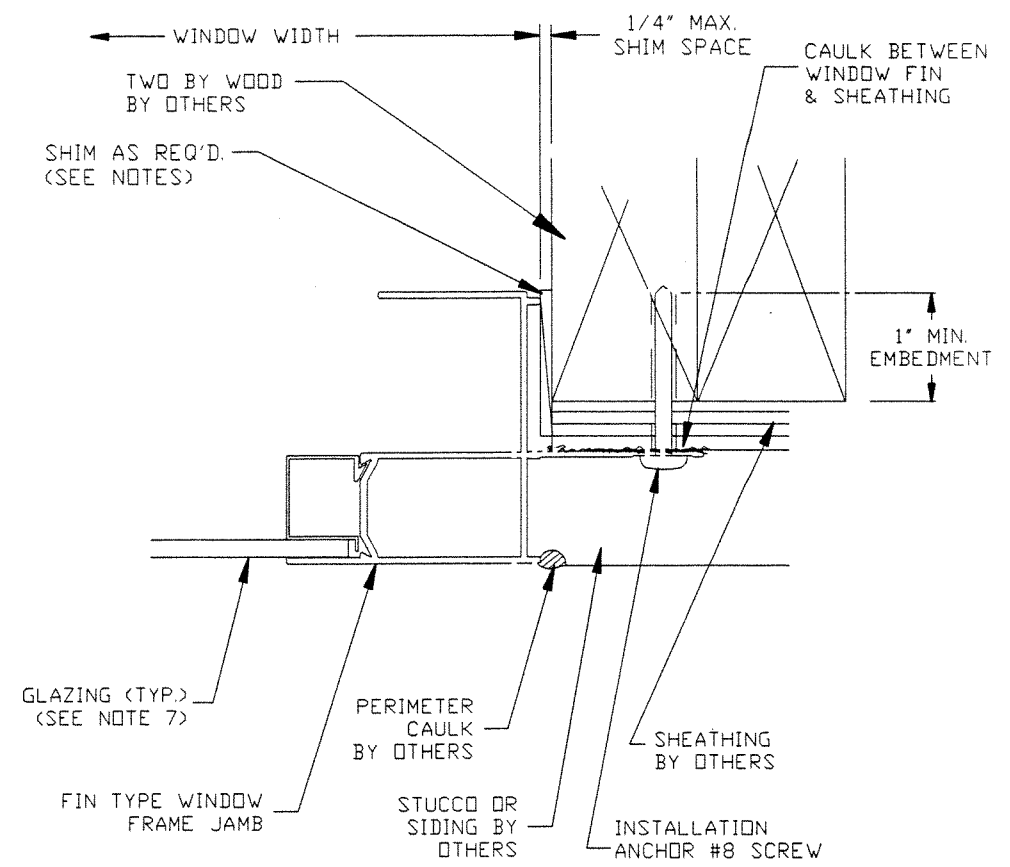


SECTION A-A



ELEVATION VIEWED FROM EXTERIOR



SECTION B-B

- NOTES:
- 1) SHIM AS REQ'D. ADJACENT TO EACH INSTALLATION ANCHOR. MAX. ALLOWABLE SHIM STACK TO BE 1/4".
 - 2) WINDOW FRAME MATERIAL: ALUMINUM ALLOY 6063.
 - 3) INSTALLATION ANCHOR MUST BE OF SUFFICIENT LTH. TO ACHIEVE MIN. EMBEDMENT OF 1" INTO WOOD FRAME MEMBER.
 - 4) USE SILICONIZED ACRYLIC CAULK BEHIND WINDOW FIN AT HEAD, SILL & JAMBS.
 - 5) USE SILICONIZED ACRYLIC CAULK FOR PERIMETER SEAL AROUND EXTERIOR OF WINDOW FRAME.
 - 6) GLASS THICKNESS MAY VARY PER THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS.
 - 7) INSTALL INSTALLATION FASTENERS AT 6" MAX. FROM CORNERS AND MAX. 24" O.C. DESIGN PRESSURE CAPACITY OF INSTALLATIONS, WITH ANCHOR SPACING AS STATED, IS 70.0 PSF FOR ALL AVAILABLE SIZES UP TO 73" X 71" MAX.

[Handwritten Signature]
 FEB 21 2002
 STATE OF FLORIDA
 PROFESSIONAL ENGINEER

REV	DESCRIPTION	DATE	INI

FLORIDA EXTRUDERS INTERNATIONAL, INC.
 SANFORD, FLORIDA

TITLE: INSTALLATION DETAIL W/#8 SCREWS
 HORZ. SLIDING FIN WINDOW - SERIES 1000

DRAWN BY: BB APPROVED BY: _____
 DATE: 12/17/01 SCALE: N. T. S. DWG.: FLEX0028