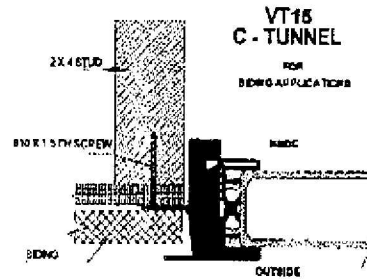


Manufactured by: U.S. Block Windows Inc.
 Series: **VT15-8**
 Class: **Fixed - Heavy Commercial**
 Report #: **CTLA 480W-6 / 472-W-R**

Fastener:	#10 x 1.5 PH SMS		2"		C to C: 3.5"	
Unit size (Inches)	DP (PSF)	Total Fasteners	Each Jamb	Head	Sill	
74x74	40	88	22	22	22	
66x66	40	76	19	19	19	
58x58	40	64	16	16	16	
50x50	80	52	13	13	13	
42x42	80	44	11	11	11	
34x34	80	36	9	9	9	
26x26	80	28	7	7	7	
18x18	80	20	5	5	5	
10x10	80	16	4	4	4	



The above matrix is deemed acceptable using a mathematical comparison based on Certified Test Laboratories report numbers **CTLA 480W-6 and CTLA 472W-R**

INSTALLATION INSTRUCTIONS

- Step 1:** Check to make sure that the opening is no more than 1/2" larger than the window horizontally or vertically.
- Step 2:** Apply a generous bead of silicone sealant to the back of the nailing fin.
- Step 3:** From outside the house, slide the unit into the opening and center it by using shims at the bottom corners.
- Step 4:** Check the unit for plumb and level and adjust shims accordingly then apply shims to the top corners so the unit does not move during fastening.
- Step 5:** Install a #10 x 1.5" screw in the top and bottom of the jambs approximately 1" from each corner. Repeat this procedure in the head and sill.
- Step 6:** For maximum structural performance, install screws every 3.5" starting from the corners and working toward the center of the jambs, head and sill.

CENTRAL FLORIDA B.O.A.F.
MANUFACTURER NAME:

U.S. Block

MASTER FILE # 6

[Signature]

W.S. Wilson P.E.

Date: 5-6-02

Florida P.E. Number 0048499