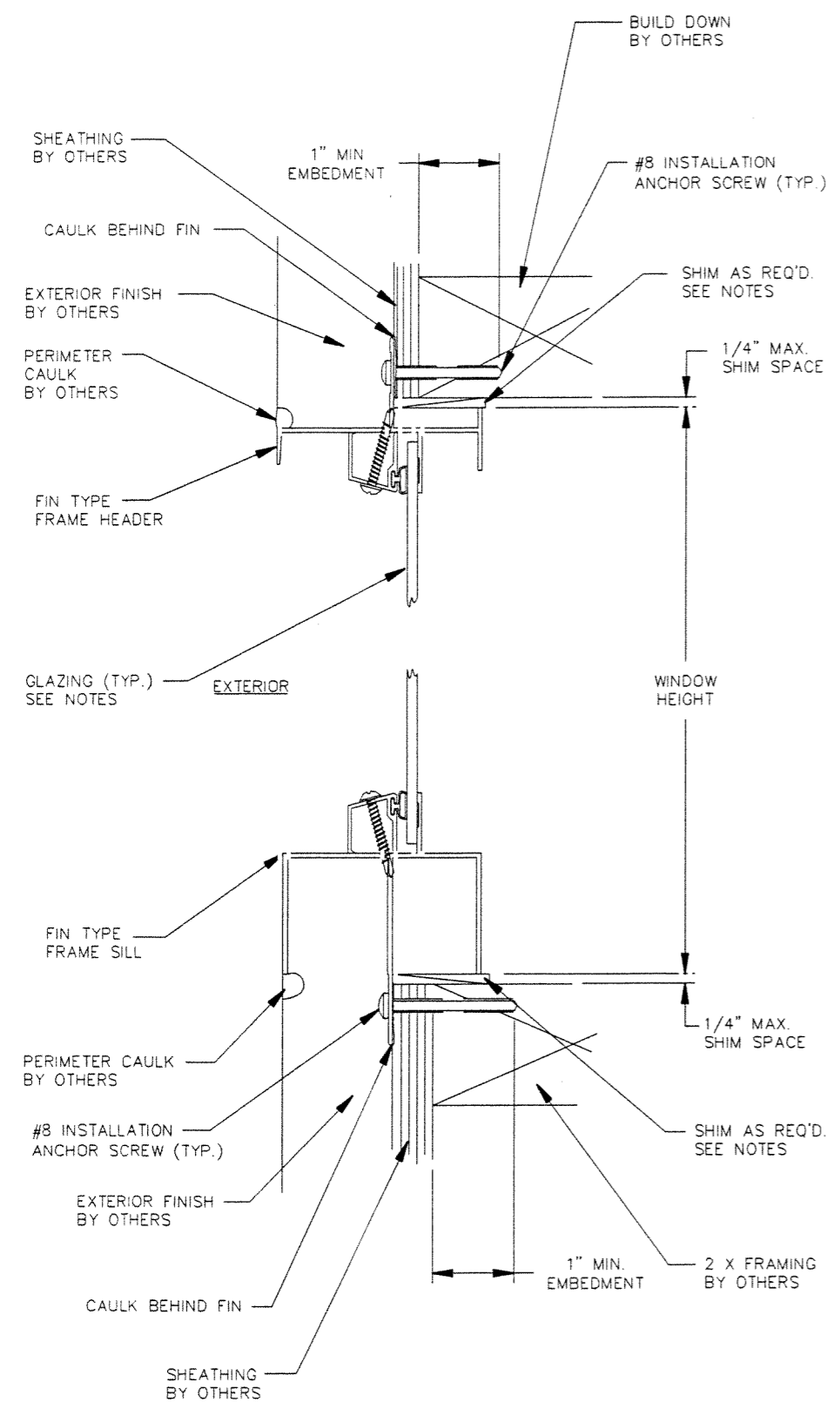
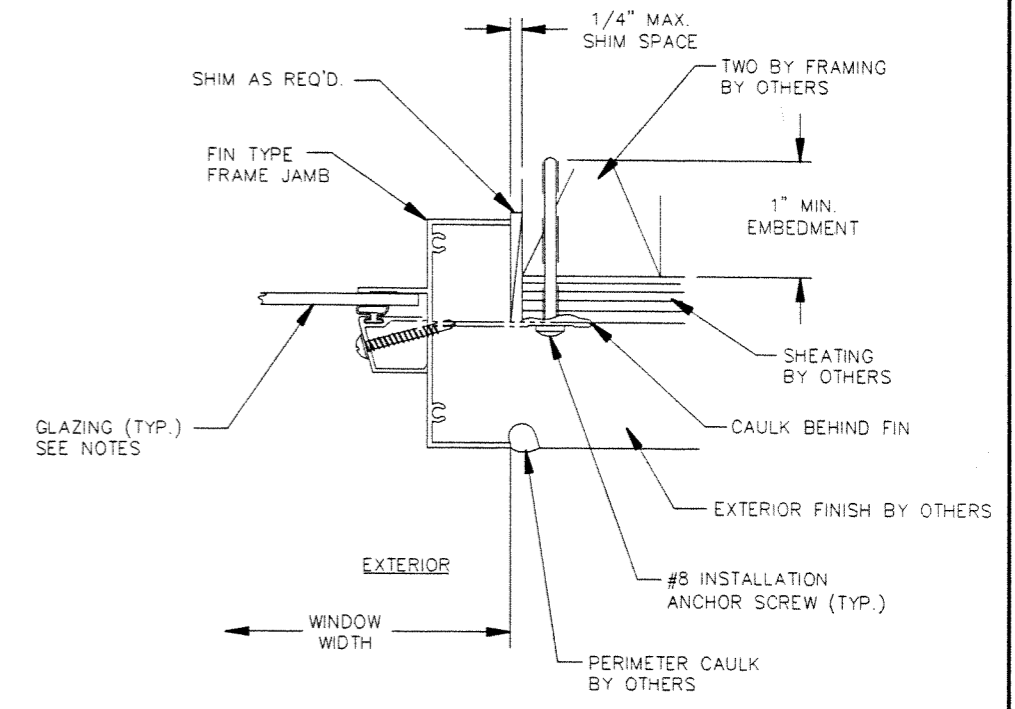


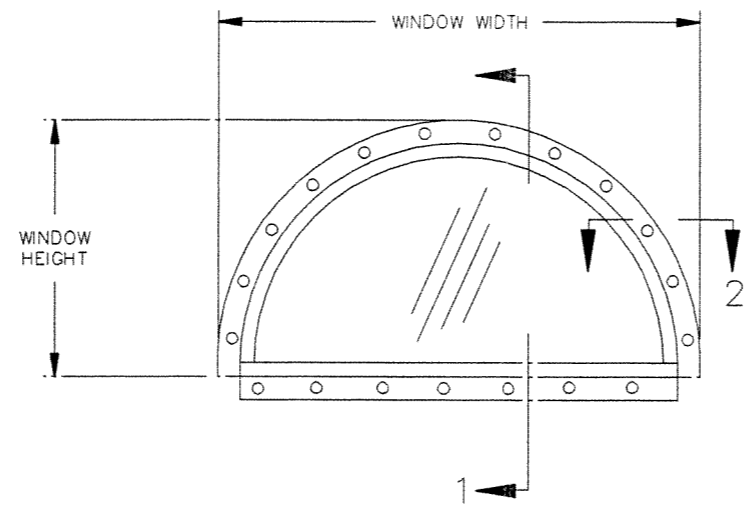
- NOTE:**
- 1) DESIGN PRESSURE CAPACITY OF WINDOW & INSTALLATION IS 40.0 PSF.
 - 2) INSTALLATION OF FIN FRAME WINDOW IN WOOD FRAME OPENING WITH TWO BY WOOD STUDS, USING 0.099 IN. DIA NAILS. PLACE .099 NAILS 6" FROM CORNERS MAX. & 8" O.C. MAX. BETWEEN.
 - 3) FOR INSTALLATION OF FIN FRAME WINDOW IN WOOD FRAME OPENING WITH TWO BY WOOD STUDS, USING #8 SCREWS OF SUFFICIENT LENGTH TO PROVIDE MIN. 1 IN. EMBEDMENT INTO SUBSTRATE. PLSCS SCREWS 6" MAX. FROM CORNERS & 24" O.C. MAX. BETWEEN.
 - 4) SHIM AS REQ'D. ADJACENT TO EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. MAX. ALLOWABLE SHIM STACK TO BE 1/4".
 - 5) WINDOW FRAME MATERIAL: ALUMINUM ALLOY 6063.
 - 6) USE LATEX CAULK BEHIND WINDOW FIN AT HEAD, SILL & JAMBS.
 - 7) USE LATEX CAULK FOR PERIMETER SEAL AROUND EXTERIOR OF WINDOW FLANGE.
 - 8) GLASS THICKNESS MAY VARY PER THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS.
 - 9) BUILD DOWN AROUND CURVED PORTION OF WINDOW FRAME TO BE ENGINEERED BY OTHERS. BUILD DOWN MUST BE OF SUFFICIENT STRENGTH TO ADEQUATELY TRANSFER LOAD FROM WINDOW TO THE STRUCTURE.
 - 10) ELEVATIONS SHOW COMMON CONFIGURATIONS. IT IS NOT INTENDED TO LIMIT USE OF THIS PRODUCT TO THESE TWO CONFIGURATIONS. THIS SHEET APPLIES TO ALL CONFIGURATIONS THAT CAN BE MANUFACTURED FROM THE 1100/1900 SERIES DESIGNER FIXED PICTURE WINDOW FRAMING SYSTEM.



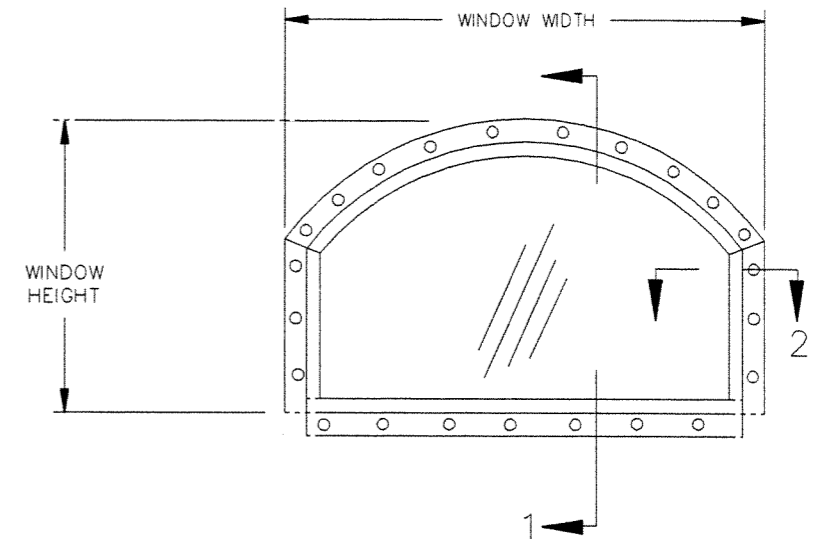
SECTION 1



SECTION 2



ELEVATION VIEWED FROM EXTERIOR



ELEVATION VIEWED FROM EXTERIOR

Handwritten notes:
 1/2
 03-2002

				1001 W. Crosby Rd. • Carrollton, TX 75006 • P.O. Box 819022 • Dallas, TX 75381			
				DRAWING DESCRIPTION: FIN INSTALLATION DETAIL DESIGNER SERIES 1100/1900 PICTURE WINDOW			
DRAWN BY	CHKD. BY	SCALE					
BB		N/A					
COLOR	DATE	DWG NUMBER					
-	3/11/02	B GEN0026					
DATE	SYM	REVISION	BY	ECN			